



Rev 110719

Manufactured in the USA



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FIREARM STABILIZING BRACE KITS INSTALLATION INSTRUCTIONS

For Remington TAC-13, TAC-14, and Mossberg 490 Shockwave
TAC13-SBA3[™], TAC13-SBA4[™], TAC14-SBM4[™], TAC14-SBL[™],
590-SBM4[™], 590-SBL[™]



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SB Tactical[®] strongly recommends a certified armorer or gunsmith install this part. If you choose to install the brace by yourself, please visit our website at sb-tactical.com for video reference.

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STABILIZING BRACE[®]

WARRANTY

SB Tactical warrants its products to be free from defects in materials and workmanship under normal use for (1) year from date of purchase. If you believe this product has any defects in materials or workmanship, cease use immediately and contact support@sb-tactical.com.

For complete information on compliance, warranty, and returns, visit sb-tactical.com



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For Remington TAC-13 / TAC-14 and Mossberg 590 Shockwave TAC13-SBA3™, TAC13-SBA4™, TAC14-SBM4™, TAC14-SBL™, 590-SBM4™, 590-SBL™

After reviewing the following instructions, if you are not comfortable with the steps required, SB Tactical® strongly recommends that a certified gunsmith perform the installation.

REQUIRED FOR INSTALLATION

- Flat head screwdriver
- Castle nut wrench
- 4.5mm hex wrench (Remington – optional)
- Safety glasses

1. Visually and physically check that the firearm is unloaded.
2. For TAC-13, ensure the bolt is forward and in-battery.



3. Remove the Shockwave Raptor grip from the receiver.
For TAC-13, please exercise caution as the recoil spring is under tension.



4. Place the adapter on the receiver and tighten the supplied receiver bolt securely.

5. Thread the brace and buffer tube assembly into the adapter.
Take care in threading the tube into the adapter as it is possible to cross-thread the tube.
6. Hand-tighten the castle nut against the adapter.
7. Remove the supplied grip bolt and mount the Ergo grip to the adapter.
8. Insert the grip bolt into the pistol grip and tighten.
***NOTE** – torque spec for the pistol grip screw is 25-30 in/lbs. Do not overtighten.



9. Use the castle nut wrench to tighten the castle nut.

HELPFUL TIPS

- There are specific Mossberg 590 Shockwave kits for 12/20 gauge and .410 models
- There are specific TAC-14 Kits for both 12 and 20 gauge models



For more detailed instruction, view Installation Videos at sb-tactical.com