



Rev 110719

Manufactured in the USA



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SBA3™ / SBA4™ INSTALLATION INSTRUCTIONS



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SB Tactical[®] strongly recommends a certified armorer or gunsmith install this part. If you choose to install the brace by yourself, please visit our website at sb-tactical.com for video reference.

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PISTOL STABILIZING BRACE[®]

WARRANTY

SB Tactical warrants its products to be free from defects in materials and workmanship under normal use for (1) year from date of purchase. If you believe this product has any defects in materials or workmanship, cease use immediately and contact support@sb-tactical.com.

For complete information on compliance, warranty, and returns, visit sb-tactical.com



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SBA3™ / SBA4™ INSTALLATION INSTRUCTIONS

The 5-position adjustable SBA3™ and SBA4™ Pistol Stabilizing Braces are compatible with mil-spec AR receivers.

After reviewing the following instructions, if you are not comfortable with the steps required, SB Tactical® strongly recommends that a certified gunsmith perform the installation.

REQUIRED FOR INSTALLATION

- Castle nut wrench
- Vice
- AR magazine vice block
- Flat head screwdriver (optional)

1. Ensure the pistol is unloaded. Separate the upper receiver assembly from the lower receiver assembly. Using a vice block, mount the lower receiver assembly into a table vice.
2. If your lower receiver assembly has a pistol buffer tube installed, remove the pistol buffer tube.
3. You will need the endplate, castle nut, buffer, buffer spring, buffer retainer pin, buffer retainer spring, rear takedown pin detent spring, and rear takedown pin detent.



4. Insert the rear takedown pin detent into the hole at the rear of the receiver. Next, put the rear takedown pin detent spring into the hole. There should be a portion of the spring sticking out.

5. Insert the buffer retainer pin and spring.

6. Thread the castle nut onto the carbine receiver extension tube with the wide notches facing away from the receiver. Insert the threads of the tube through the endplate. Thread the tube into the lower receiver clockwise until the lip of the tube contacts the buffer retainer pin.

7. Depress the buffer retainer pin and continue to thread the tube until the tube retains the pin.

8. Clock the tube so that the assembly is oriented in the correct position with the keyed section of tube at 6 o'clock.



9. Carefully slide the endplate over the rear of the receiver, compressing the rear takedown pin detent spring. Be careful not to kink the spring during compression.



10. While holding the endplate in place, hand tighten the castle nut against the endplate.

11. Using a castle nut wrench, tighten the castle nut (recommended torque spec is 40 ft lbs).

12. Pull down on the adjustment lever at the locking pin to install the brace onto the carbine receiver extension.

13. Pull the rear takedown pin out to ensure the detent is functioning correctly. The pin should be retained by the detent.

14. Re-install the buffer and buffer spring, ensuring that the buffer retainer pin functions correctly.

15. Re-assemble the upper receiver assembly to the lower receiver assembly.

16. Function check your pistol.

HELPFUL TIP

- SBA3 and SBA4 are compatible with all mil-spec carbine receiver extensions



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For more detailed instruction, view Installation Videos at sb-tactical.com