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## SB22™ FIXED AND TAKEDOWN KIT INSTALLATION INSTRUCTIONS

For Ruger® 22 Charger, Ruger 10/22®, and its clones.



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SB Tactical® strongly recommends a certified armorer or gunsmith install this part. If you choose to install the brace by yourself, please visit our website at [sb-tactical.com](http://sb-tactical.com) for video reference.

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**PISTOL STABILIZING BRACE**

## WARRANTY

SB Tactical warrants its products to be free from defects in materials and workmanship under normal use for (1) year from date of purchase. If you believe this product has any defects in materials or workmanship, cease use immediately and contact [support@sb-tactical.com](mailto:support@sb-tactical.com).

For complete information on compliance, warranty, and returns, visit [sb-tactical.com](http://sb-tactical.com)



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# SB22™ FIXED AND TAKEDOWN KIT INSTALLATION INSTRUCTIONS

For Ruger® 22 Charger, Ruger 10/22®, and its clones.

## REQUIRED FOR INSTALLATION

- 5/32" hex wrench (grip screw)
- 9/64" hex wrench (forend screw – T/D version only)
- Phillips head screwdriver (bridge screws)
- Action screw varies by manufacturer – consult owner's manual for size

After reviewing the following instructions, if you are not comfortable with the steps required, SB Tactical® strongly recommends that a certified gunsmith perform the installation.

## REMOVE FACTORY STOCK

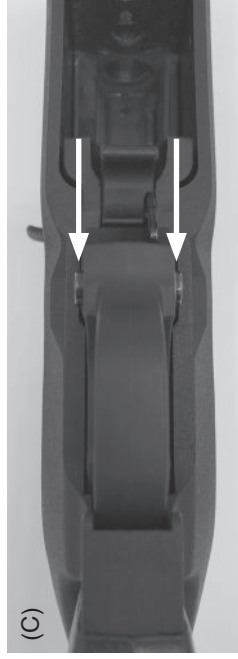
1. Visually and physically check that the firearm is unloaded.
2. Lock the bolt back. Remove the barrel assembly from the receiver assembly by pushing the locking lever forward and rotating it to the side. (Takedown Version)
3. Remove the forend screw (A) to remove the barrel assembly from the forend. (Takedown Version)



4. Take the receiver assembly and gently allow the bolt assembly to return to its forward position.
5. Remove the action screw (B) from the receiver.



6. Position the safety button so that an equal amount is showing on each side (C). This will aid in removing the receiver from the stock.



7. Separate the receiver from the stock and be careful to not let the receiver cross pin fall out.

## SB22 Takedown Chassis Installation

1. Ensure that an equal amount of the safety button is showing on either side of receiver (C).
2. Place receiver in chassis by swinging down and rearward (D).
3. Reinstall the action screw (B) and tighten into receiver.
4. Place the barrel assembly onto the new forend and reinstall and tighten the forend screw (A).
5. Choose one of the included bridges (E) to place over the barrel and tighten down with the four screws (included).
6. If not already complete, attach the grip using the included grip screw and star washer (F).



## Connect the Takedown Barrel

Insert the barrel into the receiver and rotate until it locks into place. There should be some resistance when turning the barrel assembly, but it should not be difficult. Refer to the Ruger factory Takedown Manual for their exact steps and safety precautions if needed.

For the SB22 FIXED KIT, follow all the same steps with the exception of separating the barrel assembly from the receiver assembly.



For more detailed instruction, view Installation Videos at [sb-tactical.com](http://sb-tactical.com)