

HBPDW™ INSTALLATION INSTRUCTIONS

After reviewing the following instructions, if you are not comfortable with the steps required, SB Tactical® strongly recommends that a certified gunsmith perform the installation.

The HBPDW™ is 3-position adjustable and compatible with Mil-spec bolt carrier groups and AR lowers.

REQUIRED FOR INSTALLATION

- Vice
- AR mag vice block
- 3/4" socket or box wrench
- Long shaft screwdriver or similar tool

1. Physically and visually check that the pistol is unloaded.

2. Separate the upper receiver assembly from the lower receiver assembly.

3. Using a vice block, mount the lower receiver assembly into a table vice.

4. If your lower receiver assembly has a buffer tube / receiver extension installed, remove the buffer tube.

5. You will need the buffer retainer pin, buffer retainer spring, rear takedown pin, detent and spring.

6. Insert the rear takedown pin, detent and spring.

7. Insert the buffer retainer spring and buffer retainer pin.

8. Apply the supplied blue threadlocker to the threads of the HBPDW buffer tube.

9. Thread the buffer tube into the lower receiver. You may use a 3/4" box or socket wrench to tighten to 30 ft-lbs. **BE**

CAREFUL NOT TO LET THE WRENCH OR SOCKET SLIP AS THIS WILL SCRATCH THE TUBE.



10. Mount the brace assembly by fitting the housing over the buffer tube.



11. Thread the castle nut onto the buffer tube and hand tighten. Ensure the brace assembly is level and tighten the castle nut with the included castle nut wrench. The shaft of a flat head screwdriver (or similar) can be used in the slots to turn.



12. Pull the rear takedown pin out to ensure the detent is functioning correctly. The pin should be retained by the detent.

13. Install the buffer spring and buffer, ensuring that the buffer retainer pin functions correctly.

14. Re-assemble the upper receiver assembly to the lower receiver assembly.

15. Function check your pistol.



HELPFUL TIPS

- HBPDW is compatible with Mil-spec receivers and many 9mm AR patterned receivers



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For more detailed instruction, view Installation Videos at sb-tactical.com