

Rev 050322

Manufactured in the USA



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**CZ SCORPION EVO & BREN 2  
INSTALLATION INSTRUCTIONS**  
SBTEVO-G2, CZPDW™ & BREN2



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SB Tactical® strongly recommends a certified armorer or gunsmith install this part. If you choose to install the brace by yourself, please visit our website at [sb-tactical.com](http://sb-tactical.com) for video reference.

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**PISTOL STABILIZING BRACE**

**WARRANTY**

SB Tactical warrants its products to be free from defects in materials and workmanship under normal use for (1) year from date of purchase. If you believe this product has any defects in materials or workmanship, cease use immediately and contact [support@sb-tactical.com](mailto:support@sb-tactical.com).

For complete information on compliance, warranty, and returns, visit [sb-tactical.com](http://sb-tactical.com)



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# CZ SCORPION EVO & BREN 2 INSTALLATION INSTRUCTIONS

## SBTEVO-G2, CZPDW™ & BREN2

After reviewing the following instructions, if you are not comfortable with the steps required, SB Tactical® strongly recommends that a certified gunsmith perform the installation.

### SBTEVO-G2 & CZPDW™

Installation procedures for the SBTEVO and CZPDW are virtually identical. Braces are complete assemblies and ready to install.

1. Physically and visually check that the pistol is unloaded and send the bolt forward into battery.
2. Using a punch smaller than three millimeters, insert the punch into the three-millimeter hole on the back plate and depress the detent.
3. With the detent depressed, push the back plate up until it clears the detent. You may need to tap the back plate with a non-marring hammer to get it to move in the receiver dovetail.
4. Remove the back plate.



### SBTEVO-G2

1. Install the SBTEVO-G2 from the top of the receiver by placing the adapter edges in the dove tail and pushing the adapter down over the detent.

2. Perform a function check of the pistol.

### CZPDW

1. Fully extend the brace and install the CZPDW housing from the top of the receiver by placing the adapter edges in the dove tail and pushing the adapter down over the detent.



2. Using the supplied allen wrench, install the included set screw to secure the adapter to the receiver.



3. Perform a function check of the pistol.

### REQUIRED FOR INSTALLATION

#### SBTEVO-G2 & CZPDW:

- Punch (smaller than 3mm)
- Included Allen wrench and set screw (CZPDW only)

#### BREN2:

- 1/8" hex wrench (optional)

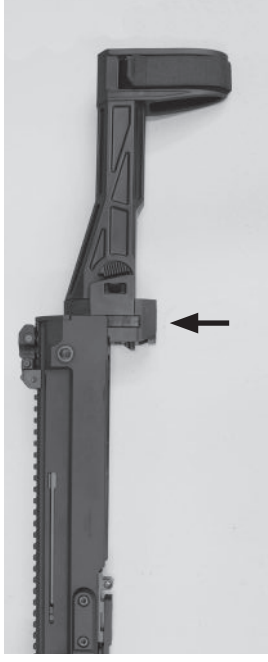
### BREN2

1. Physically and visually check that the pistol is unloaded.
2. Send the bolt forward into battery.
3. Push out the front disassembly pin and remove the lower receiver assembly.
4. Push out the rear disassembly pin (on pistol models equipped with buffer tube adapter)



5. Depress the lever on the end cap and slide the end cap down and off the pistol.

6. Slide the **Bren2 Brace** into the upper receiver until it snaps into place.



**\*\*\*NOTE: When installing or removing the Bren2 brace be sure to only pull the release lever backwards**

**towards the rear of the pistol/brace assembly as shown. Pushing forward on the release lever can damage or break the lever.**



7. Rock the lower receiver back into place and push the front disassembly pin back in.



8. Perform a function check of the pistol.

### HELPFUL TIPS

- **SBTEVO-G2 and BREN2:** Tension can be controlled by loosening or tightening the hinge bolt.
- **CZPDW:** The CZPDW features a pull through design, meaning the locking button only needs to be depressed to collapse the brace, not to extend it.



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For more detailed instruction, view Installation Videos at [sb-tactical.com](http://sb-tactical.com)